



Togg

International Material Data System (IMDS)
Guidelines for Business Partners
to Create Material Data Sheet (MDS) for Togg

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1. Overview

This guideline is to help the Business Partners to declare material and substances of the component to IMDS (International Material Data System). The requirements of the EU ELV (European Union End of Life Vehicle) Directive (2000/53/EC), Directive (2005/64/EC) and REACH Directive (1907/2006) are to be controlled by the IMDS data submitted by the Business Partners. The data submitted by Business Partners are reviewed and accepted by Togg.

In this guideline, the minimum requirements are provided to complete the IMDS Material Data Sheets (MDS). The IMDS MDS must be declared for each material, sub-component and component provided or manufactured by Togg remains on the vehicle which includes spare parts and accessories.

2. Scope

Supplier commits on the quality, integrity and exactness of the data delivered via IMDS. Whenever a change occurs on a part which was submitted to IMDS must be revised. The changes require an update

- Changes in component weight (>10% or 50 grams whichever is smallest)
- Changes/Replacement in material
- Changes in classifications
- Changes in restricted and prohibited substances list or limitation by regulations
- Changes related with the mistakes of former submission

3. Regulations

EC Rules/Directives/Decisions 2000/53/EC, 2005/64/EC, 1907/2006/EC, 2009/425/EC, 2006/66/EC, 2016/774/EC, 2003/138/EC, 2018/851/EC, 2008/98/EC, (EU) 2019/1021, (EU) 517/2014, (EU) 528/2012

4. Technical Support

IMDS is available from the link <https://www.mdsystem.com/>

Global Automotive Declarable Substance List <https://www.qadsl.org>

REACH SVHC Candidate List [Candidate List of substances of very high concern for Authorization - ECHA \(europa.eu\)](https://european-candidate-substance-list.echa.europa.eu/)

Substances on the Authorization List (REACH Annex XIV) cannot be placed on the EU market or used after sunset date without a granted authorization.

[ACEA Regulatory List](#)

Critical Raw Material List

IMDS User Manual **IMDS Information Pages – Tutorial - IMDS Public Pages (mdsystem.com)**

For technical IMDS assistance, please refer to **IMDS Information Pages - OEM Contacts - IMDS Public Pages (mdsystem.com)**

For questions regarding the registration of your company and all issues regarding to the IMDS **IMDS Information Pages - IMDS Service Centers - IMDS Public Pages (mdsystem.com)**

Automotive Industry Interpretation Guide for ELV Annex II **IMDS and Technical Definitions for ELV Exemptions 8a to 8j - 2016 (mdsystem.com)**

REACH: Automotive Industry Guideline - ACEA - European Automobile Manufacturers' Association

SCIP: Companies supplying articles containing Candidate List substances and placing them to the EU market Stockholm Convention on Persistent Organic Pollutants (POPs)

For new Business Partners without IMDS Company ID, registration must be done from the website with Register your Company link **Mds - Material Data System (mdsystem.com)**

All the questions regarding the technical support about functionality for IMDS is to be followed with IMDS Help Desk

5. General Requirements

5.1 Timeline

Business Partners (Tier-1) are responsible for gathering MDS information from their sub-suppliers (Tier-2, etc.). It is recommended that Business Partners must contact sub-suppliers as early as possible starting from Serial Release/Program Approval (SR/PA). When submitting IMDS which is part of PPAP approval, please consider that gathering data, reviewing, and updating the database requires processing time.

It is required to submit IMDS within 16 weeks after SR/PA and must be completed in Function Confirmed (FC) milestone until Manufacturing Try Out (MTO). After the Togg recipient receive the data, evaluation is completed within 16 weeks.

It is not possible to approve immediately and IMDS data needs to be transferred to the internal system twice (Monday and Wednesday) a week. If MDS data evaluation is still pending in browsed condition and Business Partner is not informed after 10 days from last status changed, please ask contact person in Togg. Business partners will be notified twice (Tuesday and Thursday) a week, when the requested MDS data is not delivered within the requested time.

In case substances to be regulated with EC Rules/Directives/Decisions, Business Partners are required to provide IMDS compliance at least six (6) months before the chemical sunset date. The data will not be accepted when the regulated substance of concern has a sunset date within six (6) months.

Togg can ask the cost of a chemical analysis for the component when data is not received before PPAP or assigned due date.

5.2 Submission Rules

It is required to submit IMDS to the Togg company ID and inform [IMDS\[at\]togg.com.tr](mailto:IMDS[at]togg.com.tr)

Togg Company ID: 228895

It is required to submit with “Forwarding allowed” and the box must be selected. For MDS which are unselected is not accepted by Togg.

“Preliminary MDS Data” is not accepted, do not select otherwise data will be rejected.

Togg does not collect published MDS. Tier1 Business Partners must send MDS directly to Togg.

For bailment/consignment parts, the bailor Business Partners are responsible to submit IMDS data to bailee and Togg by using propose function.

Business Partners, upon request, are required to disclose information for assessment of disposal or effluent conditions if materials are anticipated to be released to air, water, or soil.

5.3 Substance Reporting Rules

All components shall be supplied in compliance with the regulations on substances with registration, notification of new chemicals, packaging, and labelling.

To fulfill the EU legislation EC 1907/2006 REACH, Business Partners are required to send information on articles that contain > 0.1 % of Substances of Very High Concern (SVHC). The information should include safe use instructions, must contain the substance name and SCIP submission number. This information must be sent to [REACH\[at\]togg.com.tr](mailto:REACH[at]togg.com.tr)

Business Partners, upon request, shall provide the composition (chemical substances of each material and its proportion by weight) of the components to be supplied and all Toxicity, health, safety, regulatory reporting, and transport of dangerous goods guidance to Togg.

Togg requires disclosures of declarable substances within all homogenous materials above 0.1 % w/w unless specified at a lower mass percent by the regulations. The total concentration will be exactly 100 % where the sum of the minimum ranges must be no less than 85 % and the maximum ranges must be no more than 115 %. The ranges must reflect true values with justifiable upon request. Classification and labelling of materials are evaluated with the upper range of each component.

The sum of the portions of the substances must be minimum 90 % without the confidential substances and wildcard. Substance wildcards must not be used to hide substances listed in regulations and fill up to 100 % disclosure. Wildcards must be avoided. To protect information, substances can be marked as confidential only if trustworthy is classified with a “Trusted User”.

Be careful: Basic substance disclosure requirements will increase in the future. When the GADSL regulations

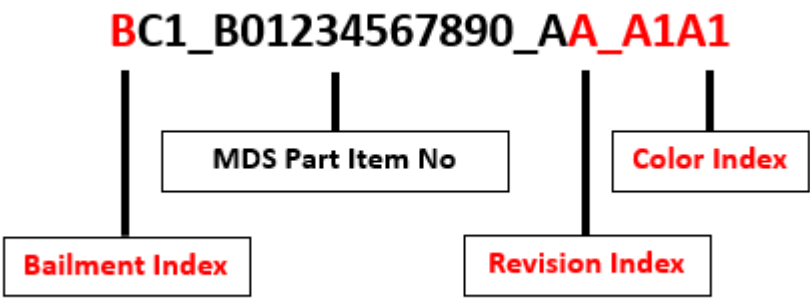
are updated, each wildcard must be controlled to determine if the substance is now declarable or prohibited. It will not ensure a long-term material conformity which requires regular checks and updates.

All components must be declared to remain on the vehicle. Paints, polymers, adhesives, and substances with volatile content must be reported in the cured state. Example: Polyurethane must not be reported in the initial uncured state of diisocyanate and polyol.

User manuals or protective packaging materials that are removed after the delivery of the vehicle are on the exempt list.

5.4 Part Item No

The Togg part number must be entered in the MDS Part Item No without Revision index, Bailment Code index and Color Index.



Examples:

Index		Togg Part Code	MDS Part Item No	Recipient Data MDS Drawing Number	Recipient Data MDS Drawing Change Level
Without Color Code	Buy parts	C1_B0123456789_AB	C1_B0123456789_A	C1_B0123456789_AB	B
	Buy parts with Bailment	BC1_B0123456789_AB	C1_B0123456789_A	BC1_B0123456789_AB	B
With Color Code	Buy parts	C1_B0123456789_AB_A1A1	C1_B0123456789_A	C1_B0123456789_AB_A1A1	B_A1A1
	Buy parts with Bailment	BC1_B0123456789_AB_A1A1	C1_B0123456789_A	BC1_B0123456789_AB_A1A1	B_A1A1

In the MDS under recipient data according to the drawing the entry of the date with the format MM/DD/YYYY (ex: 10/29/2023). In case no information about date exists, the phrase “Does Not Exist” should be entered. If the revision index has been changed then the existent MDS ID shall be sent with a higher version number. The Drawing Number shall be provided without Color Index when character length is not allowed. Please note that revision index and color index must be provided in MDS recipient Data under Drawing Change Level.

5.5 Supplier Number

Under the MDS recipient Data, the supplier code must be entered. Until the supplier code is activated in Togg SAP database, a temporary supplier code was used with a format 12345-67 which must be updated to final supplier code during revisions.

If the SAP supplier code has been activated, then it would be the following final format 1234567 and the code with the old format (12345-67) needs to be changed during revisions.

For parts produced at multiple locations at the same time there must be one MDS ID for each production site for the same part number. The SAP supplier code for each production site must be entered in MDS .

Details

Transfer Information

Company

TOGG Sanayi ve Ticaret A.S. [228895]

Organisation unit

-

Recip. Status

accepted

Supplier Code

2001488 ? Mandatory

Name

UNDERHOOD BEAUTY COVER Mandatory ?

Part/Item No.

C1_B0408506001_A ? Mandatory

Legacy Spare Part

No ?

Transmission/Check Date

3/22/2023

Forwarding allowed

Yes Mandatory

Drawing

Drawing No.

C1_B0408506001_AA Mandatory

Drawing dated

- ?

Drawing Change Level

A ? Mandatory

5.6 Version Management

The MDS ID created automatically is to be used for same part item. The MDS version is the change management history of the datasheet. The Part Item No is NOT changed after material change, substance or content change, color change, total weight change and former submission mistake change, and ONLY higher version is sent. Then, the higher version is evaluated and accepted.

The service parts which have the same Part Item No is sent to a higher version after editing the spare part suffix in the recipient data drawing change level.

Type	Name	ID / Version	Part/Item No., Item-/Mat.-No., Material No.
	ASY FRONT BUMPER 'GEBZE BLACK'	1167088484 / 4	C1_B0402201000_D
	ASY FRONT BUMPER 'GEBZE BLACK'	1167088484 / 3	C1_B0402201000_D
	ASY FRONT BUMPER 'GEBZE BLACK'	1167088484 / 2	C1_B0402201000_D
	ASY FRONT BUMPER 'GEBZE BLACK'	1167088484 / 1	C1_B0402201000_D

5.7 Service Part Management

The majority of service parts are common and use the same Part Item No with the serial production parts that share the same MDS ID. The service parts which have the same Part Item No are sent to a higher version after reporting the spare part suffix in the recipient data drawing change level. All business partners of service parts are required to meet the regional and national regulatory requirements and support any chemical-specific regulatory requirements.

The service unique spare parts, kit parts, remanufactured/refurbished parts and service bailment parts including grease, lubricant, sealant etc. which are not common to production are also required to be submitted within the timeline defined in Section 5.

Index		Togg Part Code	MDS Part Item No	Recipient Data MDS Drawing Number	Recipient Data MDS Drawing Change Level
Production Parts	Buy parts	C1_B0101201114_AB_ECAT	C1_B0101201114_A	C1_B0101201114_AB_ECAT	B_ECAT
	Buy parts with Bailment	BC1_B0123456789_AB_ECAT	C1_B0123456789_A	BC1_B0123456789_AB_ECAT	B_ECAT
	Inhouse Service parts	PC1_M0303000000_AB_ECAT	PC1_M0303000000_A	PC1_M0303000000_AB_ECAT	B_ECAT
Unique Parts	Service Kits Unique parts	K9C1_A0604961015_AA	K9C1_A0604961015_A	K9C1_A0604961015_AA	A
	Service Unique parts	9C1_A1107110712_AA	9C1_A1107110712_A	9C1_A1107110712_AA	A

6. IMDS Basic Reporting Rules

- New Part numbers require a new MDS with new ID.
- Updated MDS requires a new version with the same ID.
- There must be one IMDS ID for each Togg part number.
- If Revision number of the Togg part number is changed and change requirements described in section 2.Scope is needed, a new higher version of the IMDS ID must be generated.
- If a change is required for the current Togg part number, a new higher version of the MDS ID must be generated.
- If MDS is rejected, a new higher version of the IMDS ID must be generated.
- Business Partners must enter the SCIP-relevant information in the MDS for components and in the remark section for materials.

6.1 Hierarchical Structure

Name of the component/material must be in English ONLY, the input with other languages will not be accepted. All data must be added using Western English characters.



The component represented by a red cube represents the part delivered to Togg as it will be in the vehicle. Sub-components can be added under the structure of top-level component. Every component or sub-component must have at least one material (or one component/sub-component with at least one material). Total component weight equals to the sum of all materials under the components.

The semi-component represented by a yellow sphere is not like sub-component. The semi-component is not used in the final product without further processes like cutting, machining, etc.

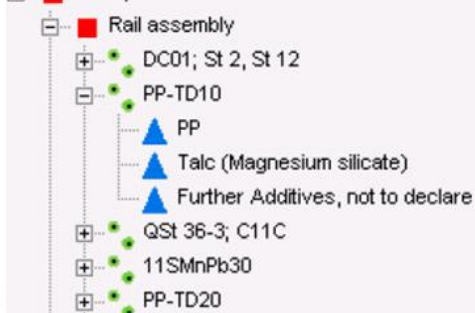
A material represented by two green spheres is used to describe the chemical composition of a homogenous material. If there is a different layer or visible differentiation surface treatment like chromate passivation, it should be entered as a separated material (exception for electronic components).

The substances represented by a blue pyramid are the chemical compositions. It can be as the elemental form (example; carbon, iron) or as the compound (example: zinc oxide, titanium dioxide). All substances identified in the GADSL must be provided with the CAS number when reporting in IMDS (except some fibers).

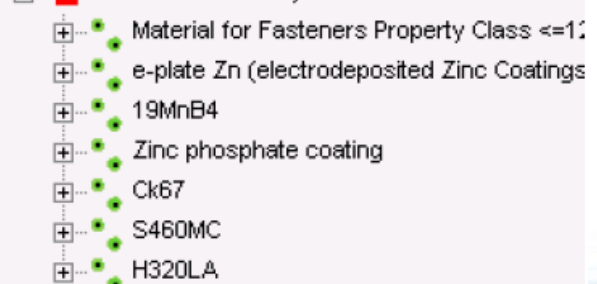
A Flat Bill of material reporting structure shall be used when describing a complex part. A simplified structure by removing some sub-components within an assembly and maintaining the main components and the used materials and substances.

Business Partners of the part is responsible to associate the substances to the right materials upon request. In the case where restricted substances are declared, the place where they are used in the part must be easily located for legal requirements. If this is not possible, sub-component containing the restricted substance must be declared separately. Below is the example for Seat structure mentioned in IMDS Recommendation 002.

Example for seat structure



Seatbowl assembly

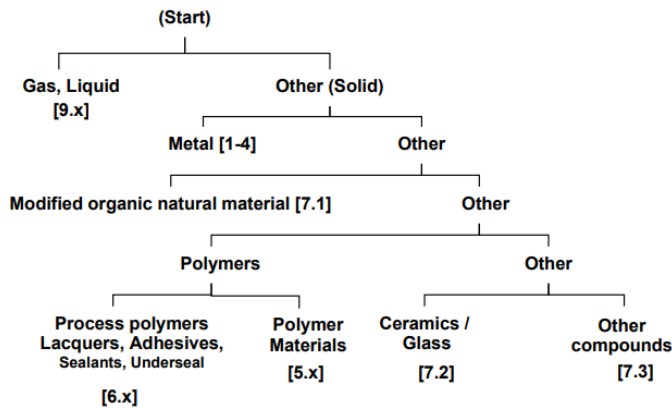


6.2 Guidelines to the IMDS

6.2.1 Material Classification

IMDS material classification is mandatory for material type datasheets. Latest IMDS Recommendation 001a for material classification must be followed for guidance and examples.

A homogenous material is a definition which cannot be separated mechanically into two or more different materials. It is generally possible to separate materials by means of cutting, trimming and abrasion like plastics and metals.



MDS - MATERIAL DATA SYSTEM

Classification	
Classification	Description
1	Steel and iron materials
1.1	Steels / cast steel / sintered steel
1.1.1	unalloyed, low alloyed
1.1.2	highly alloyed
1.2	Cast iron
1.2.1	Cast iron with lamellar graphite / tempered cast iron
1.2.2	Cast iron with nodular graphite / vermicular cast iron
1.2.3	Highly alloyed cast iron
2	Light alloys, cast and wrought alloys
2.1	Aluminium and aluminium alloys
2.1.1	Cast aluminium alloys
2.1.2	Wrought aluminium alloys
2.2	Magnesium and magnesium alloys
2.2.1	Cast magnesium alloys
2.2.2	Wrought magnesium alloys
2.3	Titanium and titanium alloys
3	Heavy metals, cast and wrought alloys
3.1	Copper (e.g. copper amounts in cable harnesses)
3.2	Copper alloys
3.3	Zinc alloys
3.4	Nickel alloys
3.5	Lead
4	Special metals
4.1	Platinum / rhodium
4.2	Other special metals
5	Polymer materials
5.1	Thermoplastics

6.2.2 Recycled Content Information

According to 2000/53/EC Article 8, the identification of the materials which are suitable for reuse or recovery needs a Parts marking. Plastic (polymeric) or elastomeric (rubber) materials are physically marked according to the legal and standard requirements. ISO 1043, ISO 1629, and ISO 18064 must be used to define the symbol, nomenclature, and abbreviated terms for polymers.

MDS - MATERIAL DATA SYSTEM

Composition of the material symbol

The selected material classification permits creation of Name and Symbol field entries using dropdown selections derived from the IMDS Basic Polymer List. Therefore please select the symbols/abbreviated terms suitable for the material.

Classification filled Thermoplastics

Basic polymers ISO 1043-1 PP

Fillers/reinforcing materials ISO 1043-2 MD 10 %

Plasticizers ISO 1043-3 (optional) ☒

Flame retardants ISO 1043-4 (optional) ☐

Composed symbol PP-MD10 P

It is also possible to adapt the symbol manually (lowermost input field). This is necessary for materials with more than one filler (e. g. glassfibre GF and mineral powder MD).

Example: PA6-(GF15+MD10); here you can add "(...+MD10)" manually.

The declaration of the recycled content is mandatory for materials and the origin of the material ISO 14021 (post-consumer or post-industrial) must be chosen with the percent content. IMDS Recommendation 025 shall be followed as a reference.

According to clause 7.8.1.1 of ISO 14021, the reuse by reworking and regrounding in the same process from house collected purging, sprues and scrap parts are not declared as recycled materials.

MDS - MATERIAL DATA SYSTEM

Source of material, including circular materials

 Calculate

All values entered here refer to the entire material, not only the polymer content. E.g., in case of filled polymers the recycle content can only be 100% if the filler material is also 100% recycle.

Content of inorganic or fossil-based material

* - * % 

Does the material contain recycle?

Content of primary inorganic or fossil-based material

* - * %

Content of recycle

* - * %

Content of mechanical recycle thereof

* - * % 

Content of pre-consumer recycle thereof

* - * % 

Content of post-consumer recycle thereof

* - * % 

Content of chemical recycle thereof

* - * % 

Content of pre-consumer recycle thereof

* - * %  mass-balanced * 

Content of post-consumer recycle thereof

* - * %  mass-balanced * 

Certified according to



Content of bio-based material

* - * % 

Content of primary bio-based material

* - * % 

Content of secondary bio-based material

* - * %  mass-balanced * 

Certified according to



MDS - MATERIAL DATA SYSTEM

Source of material, including circular materials

Content of inorganic or fossil-based material

100.0 - 100.0 % ?

Does the material contain recycle?

Yes ▼

Content of primary inorganic or fossil-based material

60.0 * - 80.0 * %

Content of recycle

20.0 * - 40.0 * %

Content of mechanical recycle thereof

100.0 * - 100.0 * % ?

Content of pre-consumer recycle thereof

0.0 * - 0.0 * % ?

Content of post-consumer recycle thereof

100.0 * - 100.0 * % ?

Content of chemical recycle thereof

0.0 * - 0.0 * % ?

Togg ask Business Partners to declare all recycled materials including the recycled fibers used for soft parts like carpets, insulators, etc. Materials such as adhesives, composite plastics or carbon-reinforced materials shall provide high quality recycling processes.

Reported recycling content does not imply that Togg has approved the use of recycled content for that application. The Design Responsible Engineer and Materials Engineer must verify if it is acceptable during development phase.

6.2.3 Component Measured Weight Declaration

The real mass of the component is derived from statistical product control cards or by weighing at least ten randomly chosen component weight. The deviation of the measured component weight and calculated weight must not exceed the stated tolerance rule below.

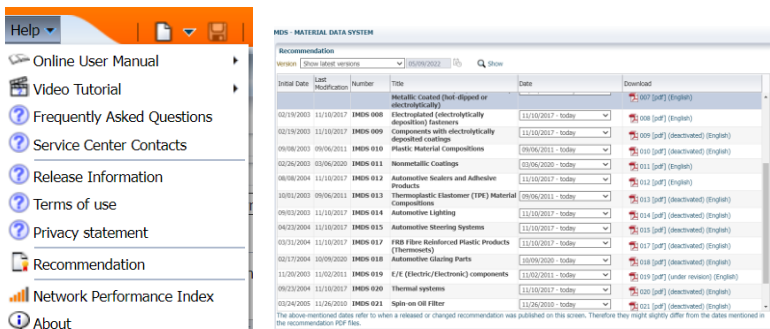
<u>Weight of component</u>	<u>Max. Deviation in %</u>
X<1 g	+/- 100 %
1g≤X<100 g	+/- 10 %
100g≤X<1 kg	+/- 5 %
1kg≤X<10 kg	+/- 2 %
10kg≤X<100 kg	+/- 1 %
≥100 kg	+/- 0.5 %

6.2.4 Norms and Standards

Norm or Standard is used by the producer of a material. It is preferable that IMDS Committee published materials are used. IMDS has a variety of sources according to the industry standards for materials (EN, ISO, DIN, ASTM, etc.)

6.2.4 Other Recommendations

Generally, Business Partners are required to follow the IMDS Recommendations (minimum requirements) in the IMDS. These recommendations are available in Help.



The screenshot shows the IMDS - MATERIAL DATA SYSTEM interface. On the left is a sidebar with navigation links: Help, Online User Manual, Video Tutorial, Frequently Asked Questions, Service Center Contacts, Release Information, Terms of use, Privacy statement, Recommendation, Network Performance Index, and About. The main area displays a table of recommendations with columns for Initial Date, Last Modification, Number, Title, Date, and Download. The table lists various recommendations such as IMDS-008, IMDS-009, IMDS-010, IMDS-011, IMDS-012, IMDS-013, IMDS-014, IMDS-015, IMDS-017, IMDS-018, IMDS-019, IMDS-020, IMDS-021, and IMDS-025. Below the table, there is a section titled 'IMDS Recommendation' and 'IMDS 019' with a link to 'Electric/Electronic (E/E) components and assemblies'.

The recommendations are updated and need to be checked regularly. An example file Recommendation 019 and Recommendation 025 have been released on 01/09/2022 and 04/05/2023 respectively required to be used in the submission of new type approvals. Business Partners are advised to check recommendations before submitting and submit all IMDS data according to Rec. IMDS 001.

The EU Commission has identified in several communications, including the Waste Framework Directive, the new Battery Regulation, or the Circular Economy Action Plan that a more robust approach is needed in the management and recovery of critical raw materials. They expect industries to know where these materials are used and to use these materials responsibly. Thus, the reporting threshold is 0.1% for critical raw material. For existing data sheets before 28 February 2022, if the Critical Raw Material Substance is not declared and above 1%, it needs to be amended.

The MDS may not be older than 5 years or shall be marked as still valid. All the datasheets older than 10 years will display an error, and datasheets with reference to 10 years old or older will display a warning after IMDS Release 14.0

7. Specified Check List

Business Partners are required to check the table below before contacting Togg for IMDS rejection reasons.

Check		Comments
1	Is the Togg part number and MDS part/item no without revision suffix verified?	Check with Togg Design Responsible Engineer
2	Is the supplier code verified?	Check Purchase Order and Company ID with Business Partner Quality Engineer
3	Is the hierarchical structure, correct?	See 6.1
4	Is the weight variation in the allowable range?	See 6.2.3
5	Is it a Preliminary MDS Report?	Unselect Preliminary MDS and resubmit
6	Is the material classification correct?	See 6.2.1
7	Is the "Forwarding allowed" box checked?	See 5.2
8	Are the percentages of recycled matter entered?	See 6.2.2
9	Is the Part marking entered?	See 6.2.2
10	Is the recyclate question answered?	See IMDS Recommendation 025
11	Are the wildcard/confidential materials higher than 10%?	See IMDS Recommendation 001
12	Is the declarable/prohibited substance being higher than the threshold value?	See Regulations and check GADSL
13	Is the application code correct?	Check ELV Directive 2000/53/CE Annex II
14	Is the measured weight consistent with the drawing?	Check with Togg Design Responsible Engineer
15	Is the MDS rejected?	Check rejection and correct errors

8. Rejection Codes

Business Partners are required to check below table for IMDS rejection reasons.

Rejection Code	Check	Comments
A1	Polymeric materials (Plastics >100g and Rubber>200g) requires polymeric parts marking question to be answered.	Check IMDS REC 001 Rule 4.2.3.A Material Marking (or Parts Marking)
A2	A mandatory question answered with "No (Parts not marked as required.)"	Check IMDS REC 001 Rule 4.2.3.A Material Marking (or Parts Marking)
A3	Not applicable must be selected if part marking is not possible due to weight, dimensioning, or surface prohibits marking	Check IMDS REC 001 Rule 4.2.3.A Material Marking (or Parts Marking)
B1	The classification is no longer valid	Check IMDS REC 001a for valid classification
B2	Incorrect classification according to IMDS Rec 001-Annex 1	Check IMDS REC 001a for valid classification
C1	Check if application code is expired	Check IMDS REC 001 Rule 4.4.5 Application codes & ELV DIRECTIVE 2000/53/EC
C2	Check valid applications for basic substances, "other application (potentially prohibited)" is not an acceptable application code.	Check IMDS REC 001 Rule 4.4.5 Application codes & ELV DIRECTIVE 2000/53/EC
D1	D1: The weight variance between "Measured weight" and "Calculated weight" is outside the allowed range	Check IMDS REC 001 Rule 4.2.2.C
D2	D2: The weight variance between "MDS Measured weight" and "SAP Drawing Weight" is outside the allowed range, check with DRE	Check with DRE and update SAP Drawing Weight
E1	For this Part Item No, a previous MDS is submitted to this Drawing No/Drawing Change Level. Verify Drawing No/Drawing Change Level and submit a higher version of existing MDS ID.	Check IMDS REC 001 Rule 3.2.2.B
E2	An MDS for the same Part Item No and the same Drawing No/Drawing Change Level already exists. Inform DRE for change reasons of the re-submission.	Check IMDS REC 001 Rule 3.2.2.C
F1	Range of portion a substance must not exceed allowed percentage, Check 4.5.4 Portion (Percentage) Ranges	Check IMDS REC 001 4.5.4 Portion (Percentage) Ranges
F2	Range of portion a material must not exceed allowed percentage, Check 4.4.3 Portion (Percentage) Range	IMDS REC 001 4.4.3 Portion (Percentage) Range
G1	Preliminary MDSs is submitted or child MDS contains preliminary data. Always submit the final version in IMDS.	Check IMDS REC 001 Rule 4.4.2.L

Rejection Code	Check	Comments
G2	Check Forwarding allowed box	Check Togg IMDS OEM Specific Guideline
G3	Correct tree structure following a hierarchical parent/child relationship according to IMDS Rec01	Check IMDS REC 001 4.1 Structure
H	The sum of confidential substances that are not declarable or prohibited according to GADSL, including jokers/wildcards must not exceed 10 % of a material.	Check IMDS REC 001 Rule 4.5.3.E
I	Part Item No is not correct. The Part Item No must be entered without revision number and not start with B.	Check Togg IMDS OEM Specific Guideline
J1	Supplier code (7digits) is not correct. Do not use D-U-N-S number, Check with BPQE	Check IMDS REC 001 Rule 4.1.2.A
J2	The Drawing Change Level is not matching in the recipient data	Check with DRE
K1	The Recyclate question must be answered with Yes or No exceeding more than 5 gram	Check IMDS REC 025
K2	The minimum and maximum value of any of the following fields for mechanical recyclate deviate more than 20%	Check IMDS REC 025
L1	In the recipient data, the Drawing Revision No is missing. Include color code for colored parts and send separately	Check Togg IMDS OEM Specific Guideline
L2	In the recipient data, the Drawing Revision No is not matching, check with DRE	Check Togg IMDS OEM Specific Guideline
M	This substance is prohibited under GADSL or national market regulations, check with DRE	Check GADSL Reference list
N	Check sunset date of SVHC and Candidate list, evaluate alternative substances with DRE	Check ECHA sunset date of SVHC and Candidate list

Frequently asked questions;

Questions		Comments
1	My sub-suppliers are late for providing IMDS data?	Check with Design Responsible Engineer and BPQE
2	Who should be the appropriate person in my company for IMDS?	The supplier authorized person should certify IMDS requirements on behalf of the company
3	How can I obtain MDS of the part supplied to Togg and other sub-tier suppliers?	Ask sub-tier suppliers by using "Propose" Function in IMDS to your company.
4	Should I use Send or Propose?	Recommended to use Send and use only Propose for bailments to forward MDS
5	Should I use Forwarding Allowed for all MDS?	Yes, it is required to manage carry-over parts
6	What should be done for confidential substances?	Allow Trusted User
7	Which are minimum requirements to be reported in PPAP?	In PPAP submission, download the Header pdf file information from the outbox as Togg point of view. Only recipient status as "accepted" MDS must be uploaded to PPAP.
8	Is the substance in the candidate list of SVHC?	Inform REACH[at]Togg.com.tr with safe use info
9	Can I use S2S interface to submit SCIP in IMDS?	Yes, IMDS S2S Interface or IUCLID to receive SCIP registration number
10	Should I follow <u>WFD</u> ?	Yes, articles produced in the EU or imported from non-EU countries.
11	Can I use Full Material Declaration/ Constitution Materials List/ Part Composition Analysis/ Material Declaration Certificates when MDS is not received from sub-suppliers?	It's a responsibility to use declared data by sub-suppliers and validity checks and MDS updates are required
12	How can I use Multi-sourcing?	The most usage alternative must be declared as preferred alternative.
13	Should I delete rejected MDS?	Yes, they are not required when there is a newer accepted version
14	Is there a website for FAQ of IMDS?	Check <u>IMDS-Frequently Asked Questions</u>